REV.	CHANGE	ECN	DATE	NAME	ZONE
A	DRAWN	-	16/02/26	DG	

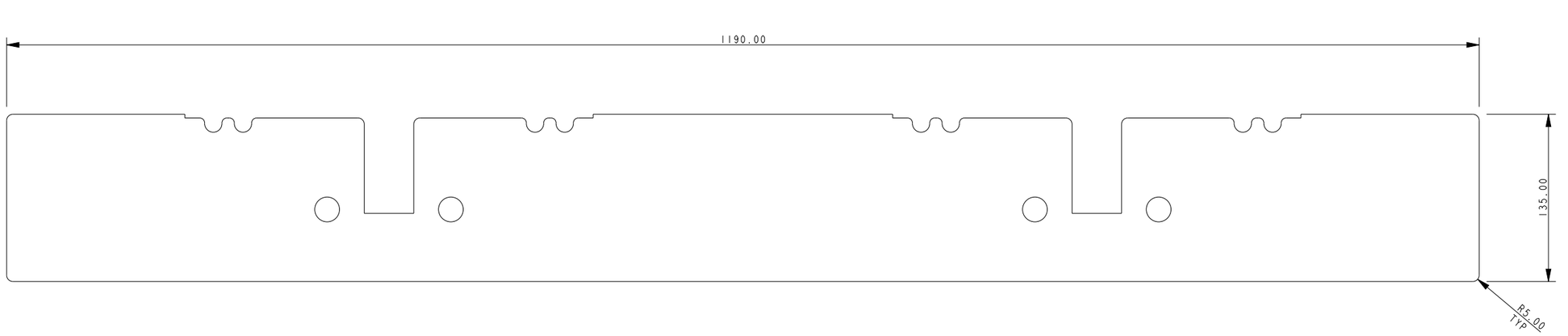
NOTES

1. MATERIAL: STEEL, MILD, COLD-ROLLED, to EN 10130:2006 Gr.DC01 2.0mm THK
   FINISH: RAW

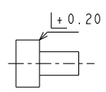
2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CRITICAL OR PROCESS WILL BE MEASURED DURING CpK.

3. - UNFINISHED (SHEET METAL / RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439

4. REFERENCE DRAWINGS: Na.



FEATURES WITHOUT TOLERANCES SHALL USE THE FOLLOWING TABLE:		SOFT TOOL TOLERANCE TABLE					
FEATURE TYPE TABLE		DIM. VALUE (X)					
#	TYPE	0 < X < 25	25 < X < 125	125 < X < 250	250 < X < 375	375 < X < 500	500 < X
1	Feature to feature (same operation)	0.13	0.13	0.18	0.18	0.25	0.38
2	Feature to feature (different operation)	0.25	0.30	0.30	0.38	0.38	0.51
3	Blank cutouts	0.10	0.13	0.18	0.30	0.38	0.51
4	Bend to cutout	0.30	0.30	0.30	0.38	0.38	0.51
5	Bend to bend or cuts w/bend between (same op)	0.30	0.38	0.38	0.51	0.51	0.64
6	Bend to bend (different operation)	0.38	0.38	0.38	0.38	0.51	0.64



ALL DIM'S ARE IN MM.

THIRD ANGLE PROJECTION.

MASS APPROX. 2.3 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD. UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE ANGLES : ±1.0°

CRITICAL DIMENSION

Meta

SCALE 0.25 @ A3

MATERIAL MILD_STEEL_DC01 2.0 THK'

DESCRIPTION AQUATRON META

PLATE BORC BOTTOM METAL SM

DWG No C37372

A

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